



**2410 方头陶瓷 FUSE**  
(快断内焊)

**DOC.NO.:**  
**ISS-SCF Series**

## INDIVIDUAL SPECIFICATION SHEET

**Product Name:** 2410方头陶瓷FUSE

**Part Number:** SCF series

**Revision:** A



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Rev.	Effective Date	Changed Contents
A	2020-7-22	New Release

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PREPEARED BY

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### 1. 适用范围 / Scope of Application

本产品适用于 LCD / PDP 电视. 液晶显示器. LCD / PDP 面板. LCD 背光逆变器. 便携式 DVD 播放器. 电源. 联网. PC 服务器. 冷却风扇系统. 存储系统. 电信系统. 无线基站. 白色家电. 游戏机. 办公自动化. 设备. 电池充电电路保护. 工业设备. 医疗器材. 汽车各类电子设备电路的过流保护作用.

This product is suitable for LCD / PDP TV. LCD display. LCD / PDP panel. LCD backlight inverter. Portable DVD player. Power supply. Networking. PC server. Cooling fan system. Storage system. Telecommunication system. Wireless base station. . Game machine. Office automation. Equipment. Battery charging circuit protection. Industrial equipment. Medical equipment. Over-current protection of various electronic equipment circuits.

### 2. 安规认证标准及编号 / Standards and Agency Approvals

2.1 执行标准: 遵循 UL248-1;UL248-14。

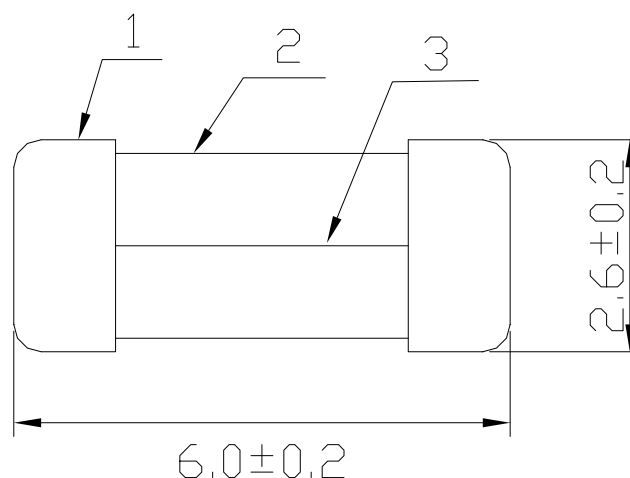
Standards: In accordance with UL248-1;UL248-14.

2.2 认证范围 Certification:

额定电压 Rated Voltage	安规标准 Agency	认证电流 Ampere Range	证书编号 Agency File Number
300V	UR-CUR	50mA ~ 10A	E467707

### 3. 结构及尺寸 / Dimensions and Structure

单位: 毫米 / Unit: mm



#### 4.材料明细 / Material Details


编号 NO.	零件名称 Part Name	材 质 Material
1	熔丝 Element	合金银线 Silver alloy
2	管体 Body	陶瓷管 Body
3	铜帽 Cap	铜镀银 Ag Plated Brass

#### 5.产品标示 / Product Marking

保险丝本体上需有下列标示。

The fuses body shall have the following markings.

示例 Example:


	F	20A
1	2	3

1. 标识/ Logo
2. 电器特性符号/ Electrical Characteristic symbol
3. 额定电流/Rated Current: A 或 or Ma

**注意 / Note:** 对于标示的大小和位置没有规定。

Size and position of the markings shall not be provided

## 6. 产品特性/Product Characteristic(Ref)

Rated current	Rated voltage	Maximun voltage drop (mv)	Breaking capacity	I <sup>2</sup> T A <sup>2</sup> s	
50mA	300V	5000	50A@300V	0.00019	●
62mA		4400		0.00019	●
100mA		3500		0.00138	●
125mA		2500		0.00286	●
160mA		2200		0.0048	●
200mA		1800		0.0089	●
250mA		1400		0.0158	●
315mA		1300		0.0311	●
400mA		1000		0.0551	●
500mA		900		0.0824	●
630mA		800		0.1381	●
800mA		600		0.2654	●
1.0A		500		0.6029	●
1.25A		400		0.664	●
1.6A		300		1.06	●
2.0A		300		0.53	●
2.5A		300		1.029	●
3.15A		300		1.92	●
4.0A		300		3.152	●
5.0A		300		5.566	●
6.3A	300	9.17	●		
8.0A	220	20.23	●		
10.0A	220	26.46	●		

●Approved ○pending

## 7. 外观及形状 / Appearances and Configuration

7.1 外观不应出现显著的污点、裂纹，标识应该容易辨识。

There shall not be any remarkable stain and crack on the appearances, markings shall be easily legible.

7.2 形状：方形陶瓷贴片保险丝。

Configuration: Square ceramic patch fuse

## 8. 产品特性 / Product Characteristics

8.1 引脚拉力强度 / Lead Pull Strength

10 牛顿 10±1 秒 / 10N for 10±1 Seconds

8.2 引脚推力强度 / Lead Thrust Strength

2 牛顿 10±1 秒 / 2N for 10±1 Seconds

## 9. 电气特性 / Electrical Characteristics

9.1 所有测试环境温度为 25±5℃。

All electrical test is to be conducted with the ambient air at a temperature of 25±5℃.

9.2 分断能力 / Interrupting Rating:

50 安培使用 300v 交流电源。

50A@ 300V ACSource

9.3 温度上升试验 / Rising Temperature Test:

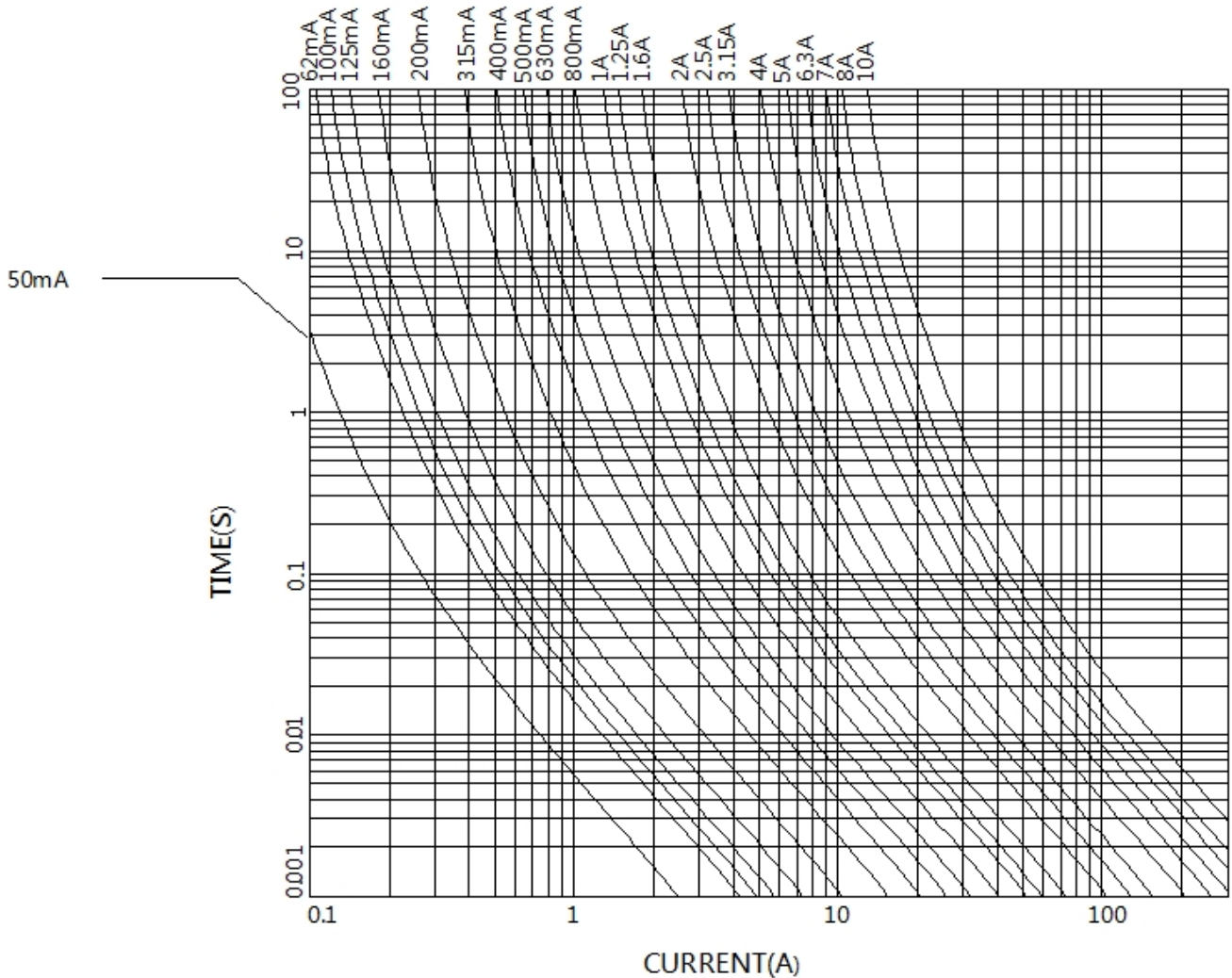
温度上升试验：通 1.0 倍额定电流，当温度稳定时（5 分钟测量 4 次，且每次测量值与平均值相差不超过 2℃）。测得熔断体任何部位的温升不得超过 75℃，周围环境温度为 25±5℃。

When the 100% times of rating electric current passes the fuse, After reaching thermal balance , the temperature on the fuse surface rising is not higher than 75℃. Rising temperature= The surface temperature-Ambient temperature

9.4 熔断时限 / Opening Time

额定电流的%% of Ampere Rating	熔断时间 Opening Time (Time lag)
100%	T>4hrs
200%	T<60s

9.5 平均时间电流曲线图 / Average Time Current Curves



## 10.环境特性 / Environmental Characteristic

### 10.1 使用温度范围 / Operating Temperature

-55℃~+125℃。

### 10.2 保存条件 Stock Condition

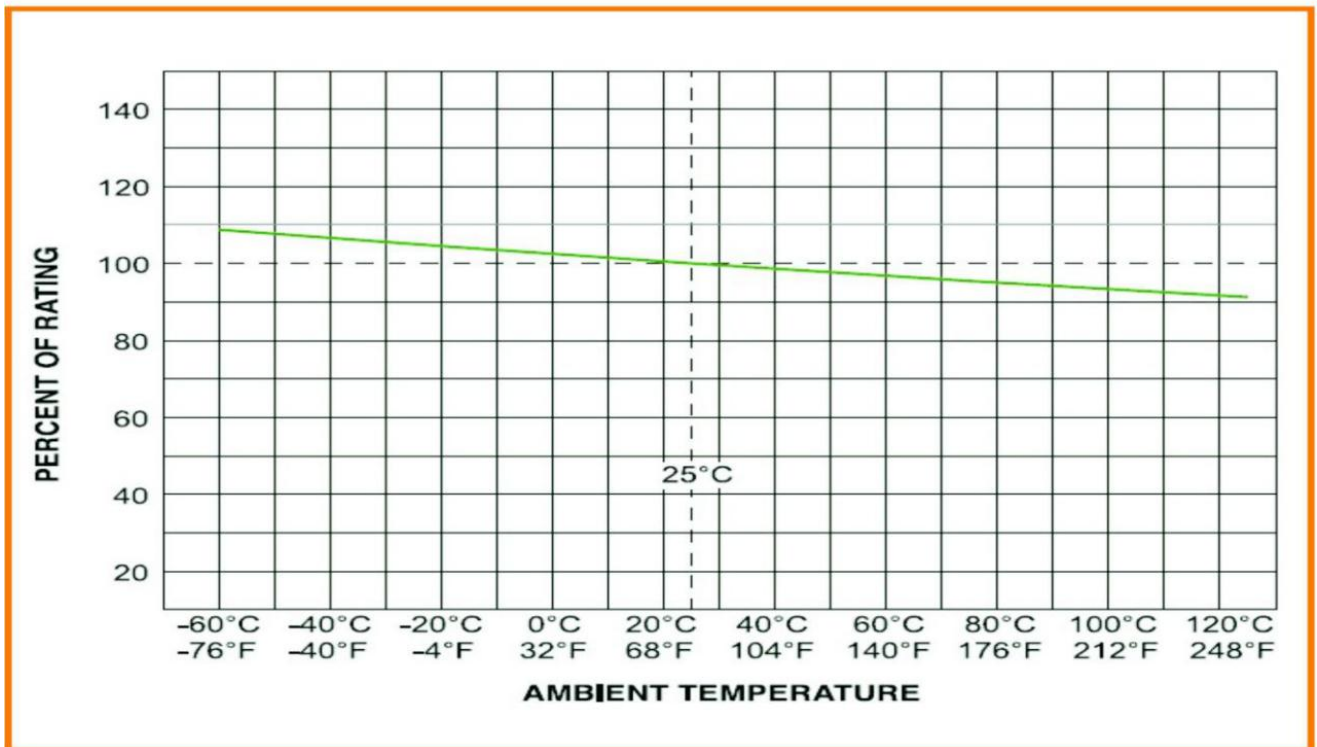
湿度：相对湿度 $\leq 75\%$ 平均可以存放3年。

Humidity: Relative humidity  $\leq 75\%$  store 3 years in average.

### 10.3 若操作环境温度超出 25±5℃范围，在选用保险丝规格时，需考虑操作环境温度对保险丝的影响，请参照如下：温度-电流曲线图。

When choosing the fuse's specification, if the operating environmental temperature beyond the scope from 20~30℃, engineer should consider the environmental temperature's affection to fuses. Please refer: Temperature Rerating Curve:

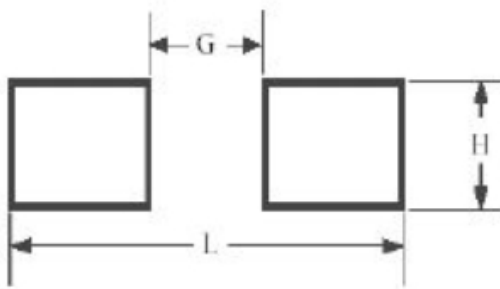
## Temperature Derating Curve



### 11. 安装建议 / Installation Recommendations

11.1 建议按照如下示意图方式进行安装。

Propose installation way as following picture.



	mm	inch
/		
L	8.7	0.343
H	2.9	0.114
G	3.0	0.118

11.2 建议焊接参数 / Recommended Soldering Parameters

- A. 回流焊/Infrared Reflow 温度 Temperature 250°C ; 时间 Time 5sec Max;
- B. 波峰焊/ Wave soldering : 温度 Temperature 250°C ; 时间 Time 10sec Max;
- C. 烙铁焊/Hand Soldering: 温度 Temperature 300°C ; 时间 Time 2sec Max

烙铁避免接触铜帽 Soldering iron avoid touch Copper cap

Profile Feature	Pb-Free assembly
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Average Ramp-up Rate (T <sub>smax</sub> to T <sub>p</sub> )	3°C/sec Max.
Preheat Temperature Min T <sub>s(min)</sub> Temperature Max T <sub>s(max)</sub> Time(T <sub>smin</sub> to T <sub>smax</sub> )	150°C 200°C 60-120 sec
Peak Temperature(T <sub>p</sub> )	250°C
Time within 5°C of actual Peak Temperature(T <sub>p</sub> )	5 sec
Melting tin time(TL)	20sec~40sec
Ramp-down Rate	6°C/sec Max
Time 25 °C to peak Temperature	8minutes Max

回流焊接参考温度 Recommend Reflow profile

## 12. 包装 / Packaging

12.1 包装袋/盒印明下列标示: / The following items indicated on the label:

产品料号、额定(电压、电流)、分断类型及安规名称。

Catalog number, ratings (voltage, current), interrupting type and safety mark.

包装材料均符合 RoHS/REACH/HF 的环保要求，且包装材料不会和零件发生化学反应，造成不良。

The packing material conforms to ROHS/REACH/HF environmental protection request. And the packing materials will not have the chemical reaction with the components.

12.2 包装数量 / Packing Quantity

每 1000pcs 一卷/Every 1000 PCS for 1 roll

每盒 1 卷/Each box 1 volume

**附件 I: 安规证书和 SGS 证书 / Appendix I: Safety approval certificates and SGS approval**